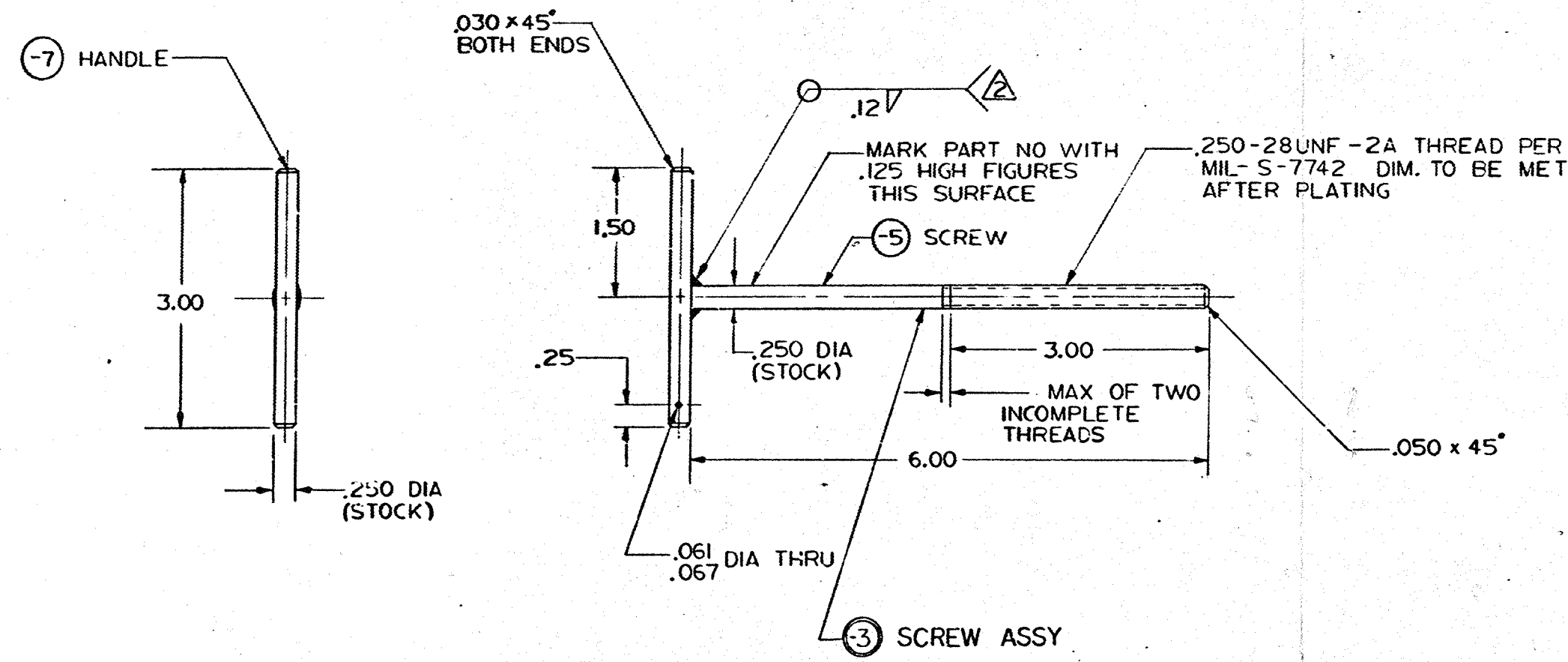
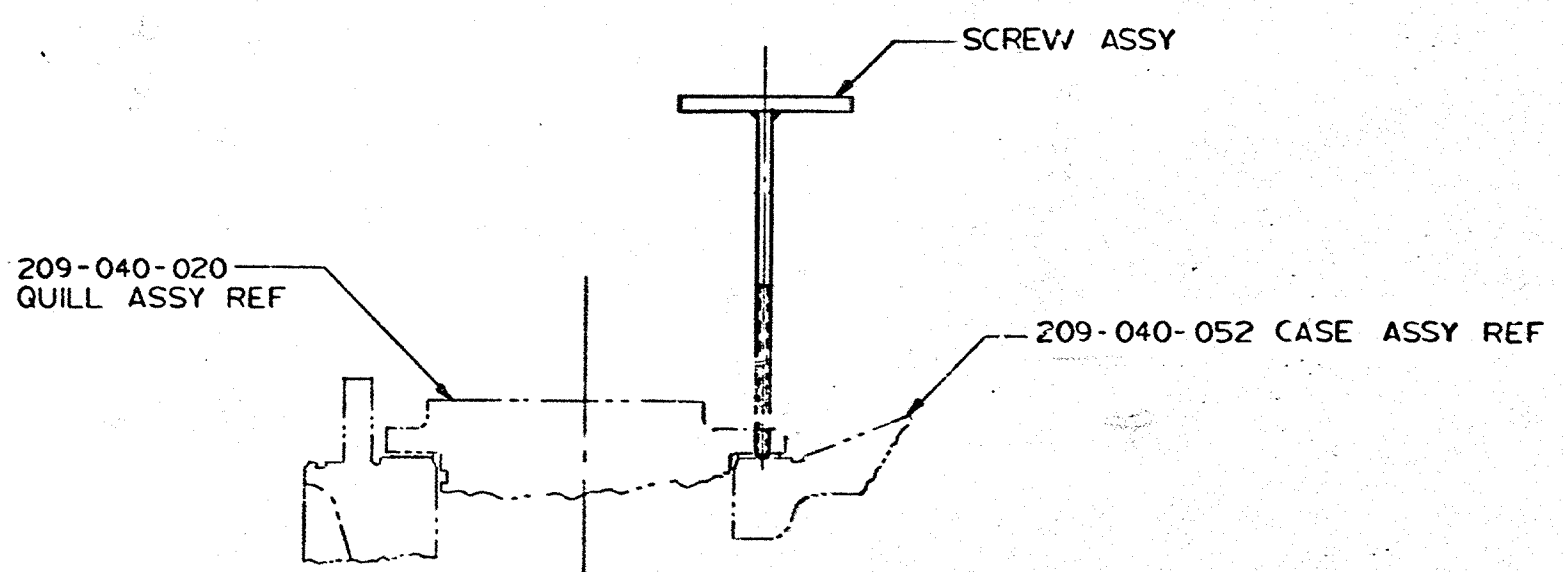


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	CHG FROM TEST TO PROD DWG.	3-18-75	ABRAHAM
	REF TEST E.O. A592-40-02		



- NOTES:
- HEAT TREAT PER MIL-H-6875 TO 160~180 KSI TENSILE
  - WELD PER MIL-W-8611.
  - CADMIUM PLATE PER FED SPEC QQ-P-416, CLASS 2, TYPE II
  - USED TO REMOVE 209-040-030 RING GEAR, 209-040-050 TOP CASE, 209-040-130 JET ASSY, 209-040-020, 209-040-022, 214-04-026, 209-040-021, 214-040-027 QUILL ASSEMBLIES AND 214-040-059 SLEEVE.
  - LOCKWIRE FOUR -3 SCREW ASSEMBLIES TOGETHER AND STOCK AS JACK SCREW SET. TAG WITH PART NUMBER PER BPS FW 4050.



TYPICAL COL APPLICATION  
SCALE 1/2

**PROPRIETARY RIGHTS NOTICE**  
THIS DATA IS PROPRIETARY TO BELL HELICOPTER COMPANY. DISCLOSURE, REPRODUCTION, OR USE OF THIS DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM BELL HELICOPTER COMPANY.  
THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.

UNLESS OTHERWISE SPECIFIED:	
1. MARK PER BPS FW 4050	
2. BREAK ALL SHARP EDGES	
3. TORQUE PER BPS FW 4018	
4. SAFETY PER BPS FW 4043	
5. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPLICABLE DOCUMENTS:	
ABBREVIATIONS PER MIL-STD-12	
DIMENSIONING AND TOLERANCING PER USAS Y14.5	
ELECTRICAL SYMBOLS PER USAS Y32.2	
ELECTRICAL REF DESIGNATIONS PER USAS Y32.16	

HEAT TREAT	FINISH SPEC	UNLESS OTHERWISE SPECIFIED	STRESS	WEIGHTS	GROUP ENGR	DER	MET. DESIGN	PROJECT	CUSTOMER
		DIMENSION, ARE IN INCHES							
		TOLERANCES ON DECIMALS							
		XX ± .010							
		XX ± .03							
		XX ± .1							
		SURFACE ROUGHNESS PER USAS B46.1							
		MACHINED SURFACES							
		EXCEPT AS NOTED							

PARTS LIST		A592-40 W.D. 4522	
CONTRACT	DAAG01-73-C-0320	BELL HELICOPTER COMPANY	
DRAWING	11261	TITLE	
CHECKED	Granger, Martin 5-23-75	SCREW SET-JACKING, TRANSMISSION	
STRESS	St. Paul 5-23-75	DWG NO.	
WEIGHTS		D 97499 T102064	
GROUP ENGR	W.R. STAPLER 6-2-75	SCALE 1/4" = 1"	
DER		SHEET 1 OF 1	
MET. DESIGN		DATE 3-18-75	
PROJECT	St. Paul 5-23-75		
CUSTOMER	St. Paul 5-23-75		

FILE COPY

T102064

A

11261